# EST SINKURA JAPAN CO., LTD. PRODUCT INSTALLATION INSTRUCTION MANUAL

## HONDA CRF250L / RALLY STREET SPORTS FULL SYSTEM RS-4J

Be sure to read the instruction carefully before starting the work. It is necessary to follow the contents to install Yoshimura product.

**CAUTION** Before beginning installation, let motorcycle cool down.

**CAUTION** Be sure not to damage each part during installation.

Torque specification must be followed. If neglected, it may cause bolt and nut to fall off and damage to Yoshimura product and motorcycle.

**CAUTION** Metal Magic sleeve is coated with heat-resistant paint. Handle with care not to be hit or scratched by surroundings as the coating may come off. When cleaning silencer, use soft cloth with dish soap but do not use metal polish or chemical cleaner.

**CAUTION** Titanium Blue sleeve is colored by anodizing. Handle with care as the color may change. When cleaning silencer, use soft cloth with dish soap but do not use metal polish or chemical cleaner.

### 1. Product Information:

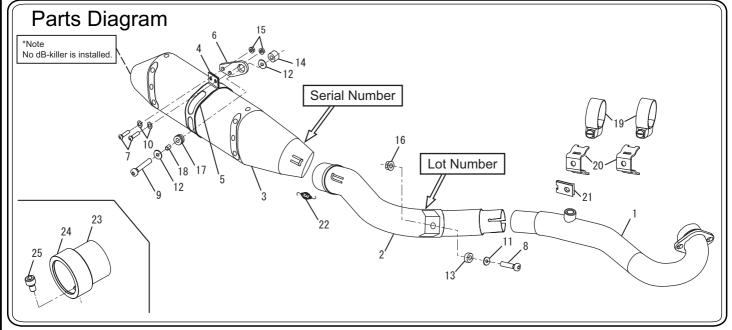
Description	HONDA CRF250L / RALLY Str	Cyclone Type	H43HSOVC1		
	Metal Magic Sleeve (SM)	: 180-43H-5L20	Main Material	Stainless steel	
Part Number	Satin Finish Sleeve (SSF)	: 180-43H-5L30	Weight	(SM) & (SSF)	: 4.1kg
	Titanium Blue Sleeve (STB)	: 180-43H-5L80B	[STD : 5.8/5.9kg]	(STB)	: 3.9kg

# 2. Applicable Model:

Model HONDA CRF250L / RALLY (21-23)

### 3. Contents:

No.	Descriptions	Part No.	Q'ty	No.	Descriptions	Part No.	Q'ty
1	Exhaust Pipe	111-43H-5L00	1	13	Spacer 8-25-10	850-008-2510	1
2	Tailpipe	115-43H-5L00	1	14	Spacer 8-26-18	860-008-2618	1
	Silencer Assy, (SM)	186-43H-5L20		15	Flange Nut M6	823-006-1000	2
3	Silencer Assy, (SSF)	186-43H-5L30	1	16	Flange Nut M8	823-008-1250	1
	Silencer Assy, (STB)	186-43H-5L80B		17	Grommet Rubber	553-565-0000	1
4	Silencer Band	162-42R-I500	1	18	Grommet Spacer	850-208-1212	1
5	Silencer Band Rubber	896-016-0835	1	19	Hose Band 25-60	855-209-2540	2
6	Silencer Bracket	161-43H-0000	1	20	Heat Guard Bracket	161-43H-0010	2
7	Button Bolt M6x20	803-206-4020	2	21	Nut Clip	82C-006-1516	1
8	Cap Bolt M8x25	800-208-5025	1	22	Exhaust Spring	118-001-0000	1
9	Cap Bolt M8x45	800-208-5045	1	23	SD#90	138-138-3890-01	1
10	Conical Spring Washer M6	811-106-0000	2	24	Al SD Collar for RS-4J	138-138-3890-02	1
11	Washer M8x20	812-108-2000	1	25	Cap Bolt M6x12 Thread Lock	803-806-4012	1
12	Washer M8x26	812-108-2600	2				



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